

5/24

DART AEROSPACE LTD	Work Order:	23330
Description: Lug	Part Number:	D2731-5
Drawing: D2731 Rev. B	Qty:	51 50

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	KB	05.05.20	50
2	METAL	Cut D2423 extrusion to .82"	Batch B21202	SD 05.05.20	50
3	HAAS PG	Machine as per folio D2731-5 Check for cracks while tooling into the machine	Issue PO. Z008104	LB 05.05.20	50
4	QC RG	Inspect Level 2 Receive + Impact for transit damage	DL	05/06/20	51
5	QC	Inspect Level 6	LB	05/06/20	51
6	METAL	Tumble Deburr any rough edges after tumbling	if applicable	N/A	2
7	METAL	Acid etch and alodine as per QSI 005 4.1	FF	05.08.04	51
8	QC	Inspect Level 7	LB	05.10.20	51
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) per Dart QSI 005 4.3	ML	05.10.20	51
10	QC	Inspect Level 3	CD	05/10/20	51
11	STORES	Identify and stock	LB	05/10/20	51
12	EXPEDITING	Close W/O Cost / Part: 18.80 \$45 - 05/10/20 61	KB	05/10/20	51

17.17

Rev	Date	Change	Revised By	Approved
A	98.10.20	New Issue	KB	
B	99.03.15	Re-format, Added Acid Etch (ECN 170)	DM	
C	99.08.03	Drawing to Rev B, ECN 213	DM	
D	00.05.19	Added inspect level 8, removed P/O for powder coating	EC	

RELEASED

EC 00-05-24

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

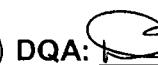
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 05/10/28

NOTE: Date & initial all entries

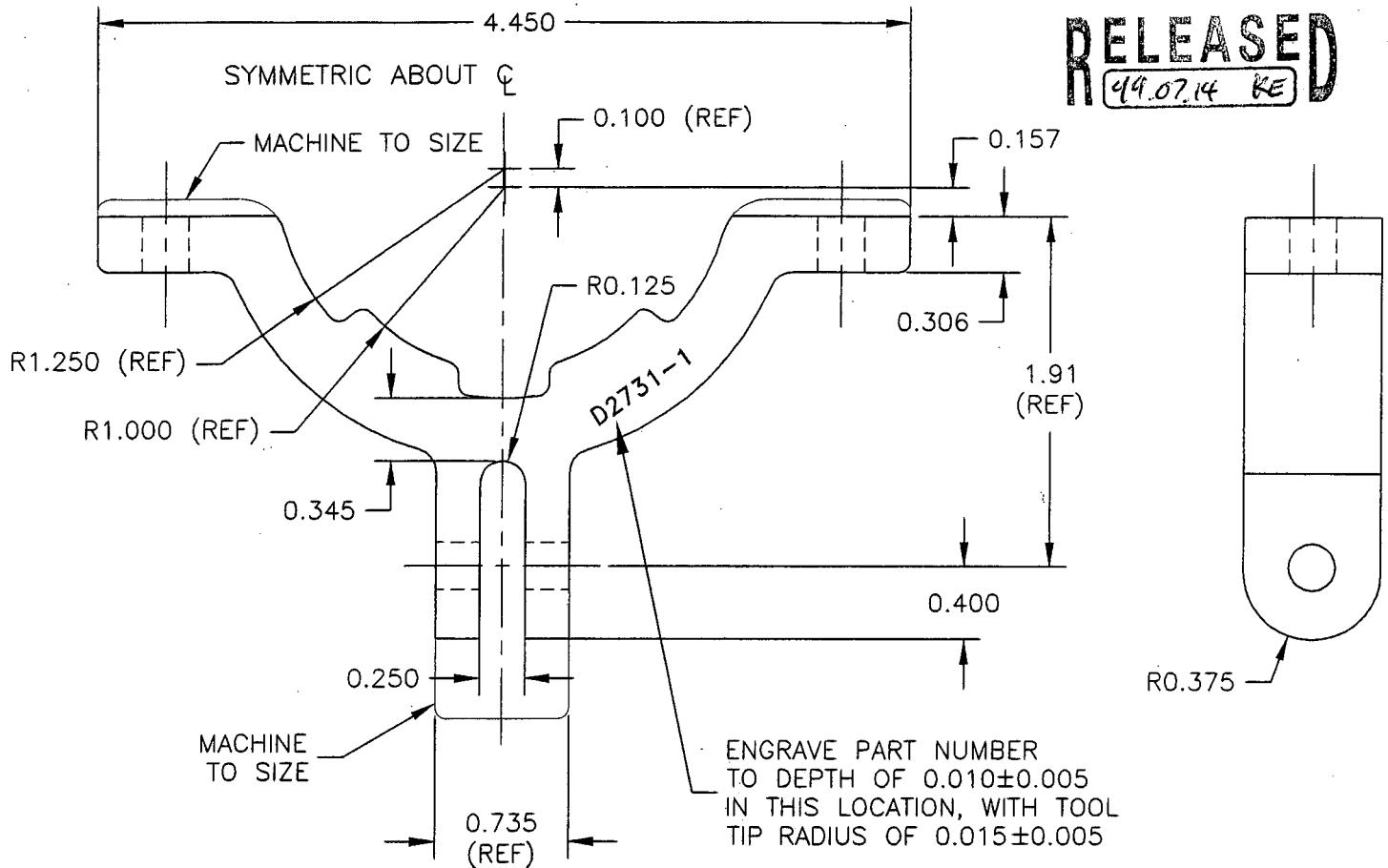
QA: N/C Closed: _____

Date: _____

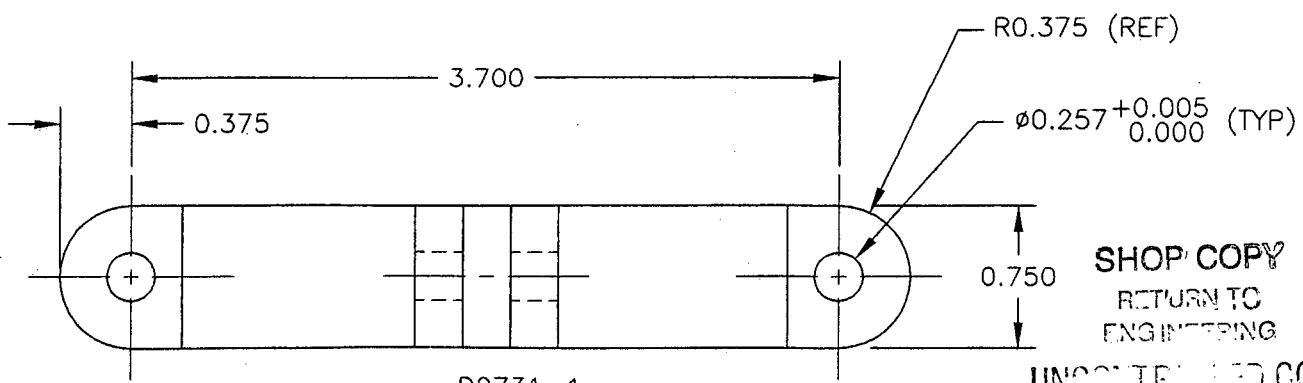
DART

DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>KE</i>	APPROVED <i>JX</i>	DRAWING NO. D2731
DATE 99.07.06		REV. B SHEET 1 OF 4 TITLE MOUNTING LUG SCALE 1:1

A	98.05.13	NEW ISSUE
B	99.07.06	REVISED DIMENSIONS



RELEASED
44.07.14 KE



UNCOPIED COPY
SUB. FOR AMENDMENT
HOLD NOTICE

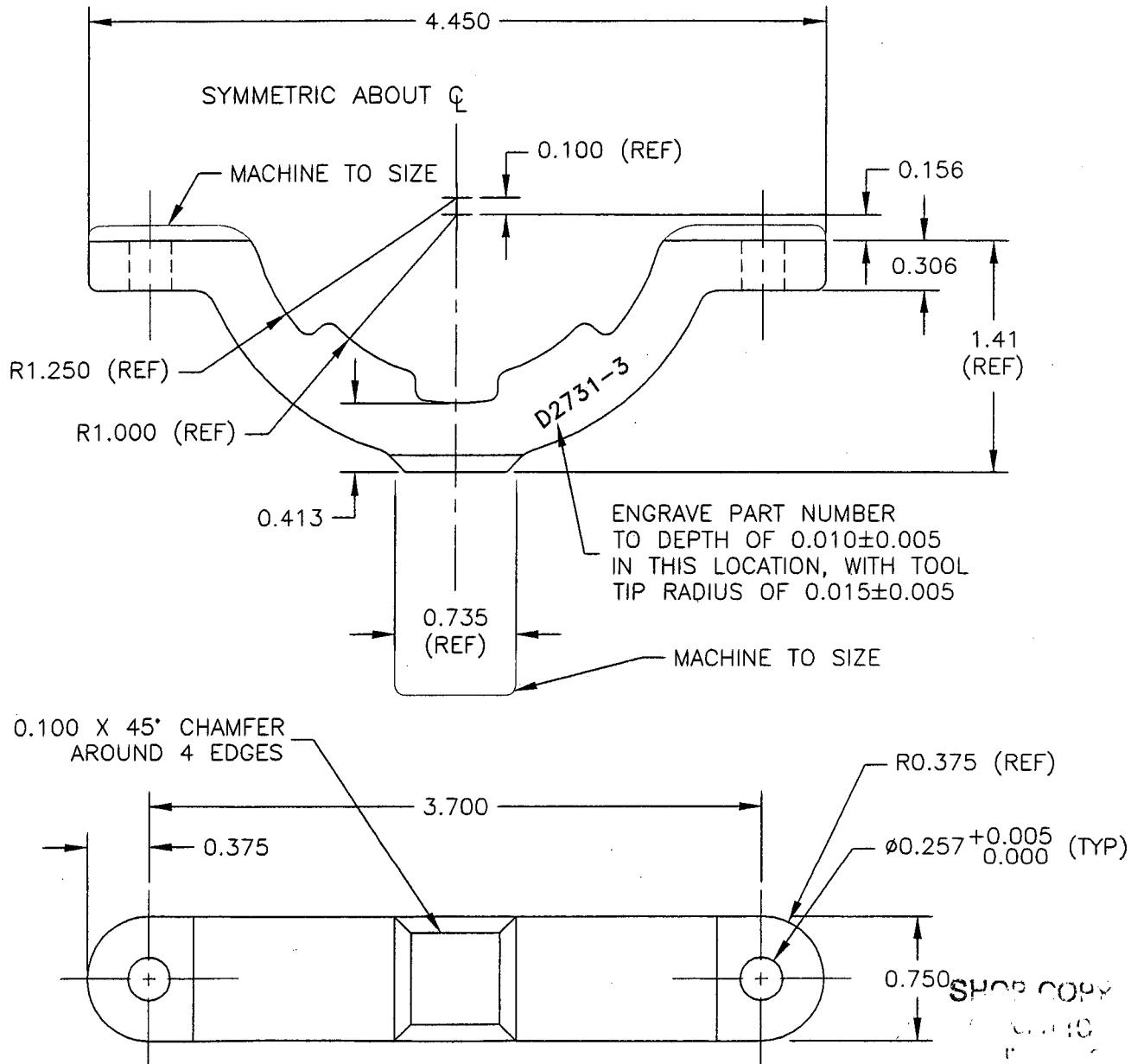
MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WORK ORDER
NO. Z3330



DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>KE</i>	APPROVED <i>QH</i>	DRAWING NO. D2731	REV. B SHEET 2 OF 4
DATE 99.07.06	TITLE MOUNTING LUG		SCALE 1:1

RELEASED
19.07.14 BY KE



MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNPUBLISHED COPY
SUBMITTED BY ATTORNEY
WITHOUT NOTICE

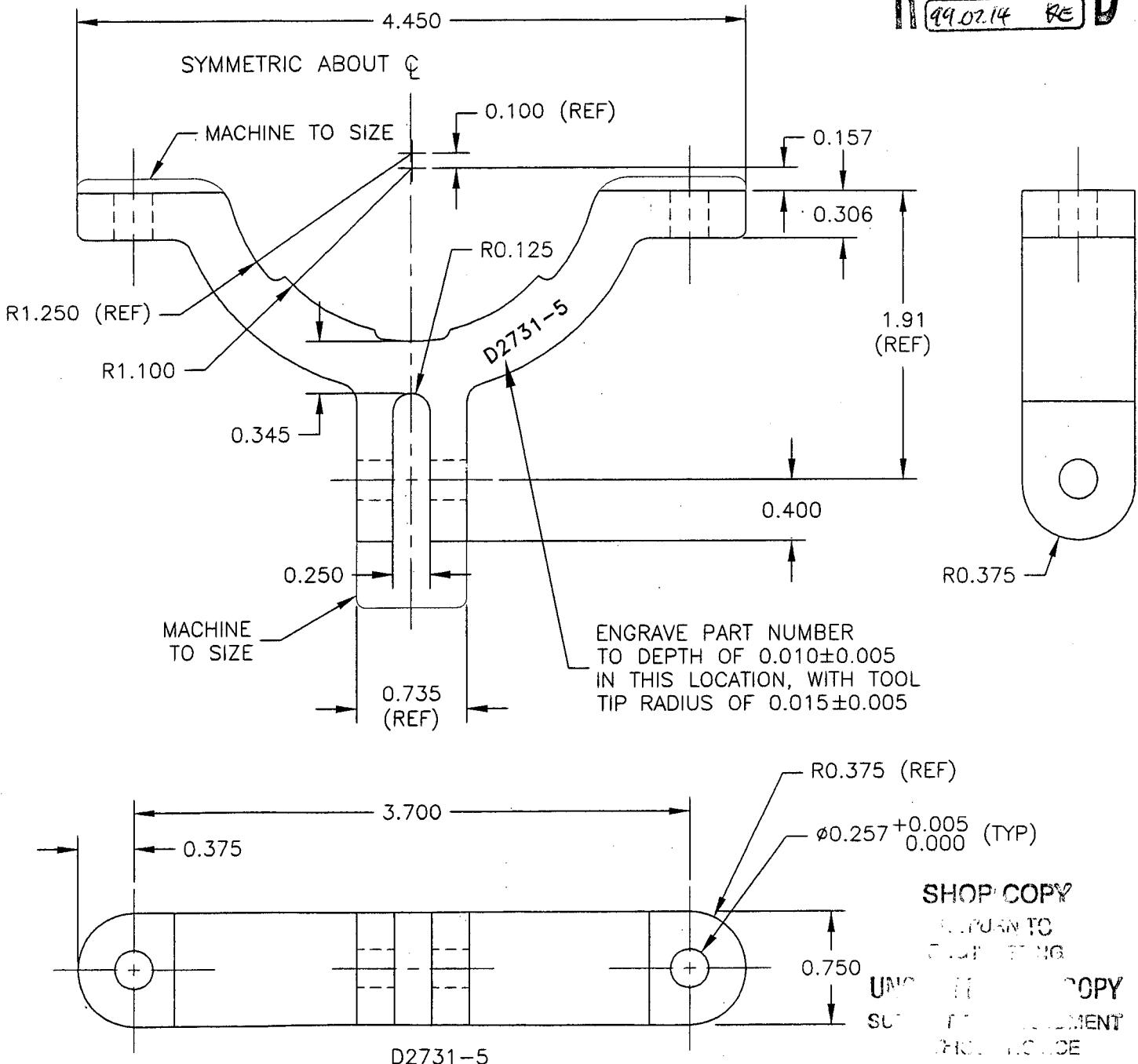
WORK ORDER

NO 23330



DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>KE</i>	APPROVED <i>CH</i>	DRAWING NO. D2731	REV. B SHEET 3 OF 4
DATE 99.07.06		TITLE MOUNTING LUG	SCALE 1:1

RELEASED
99.07.14 RE



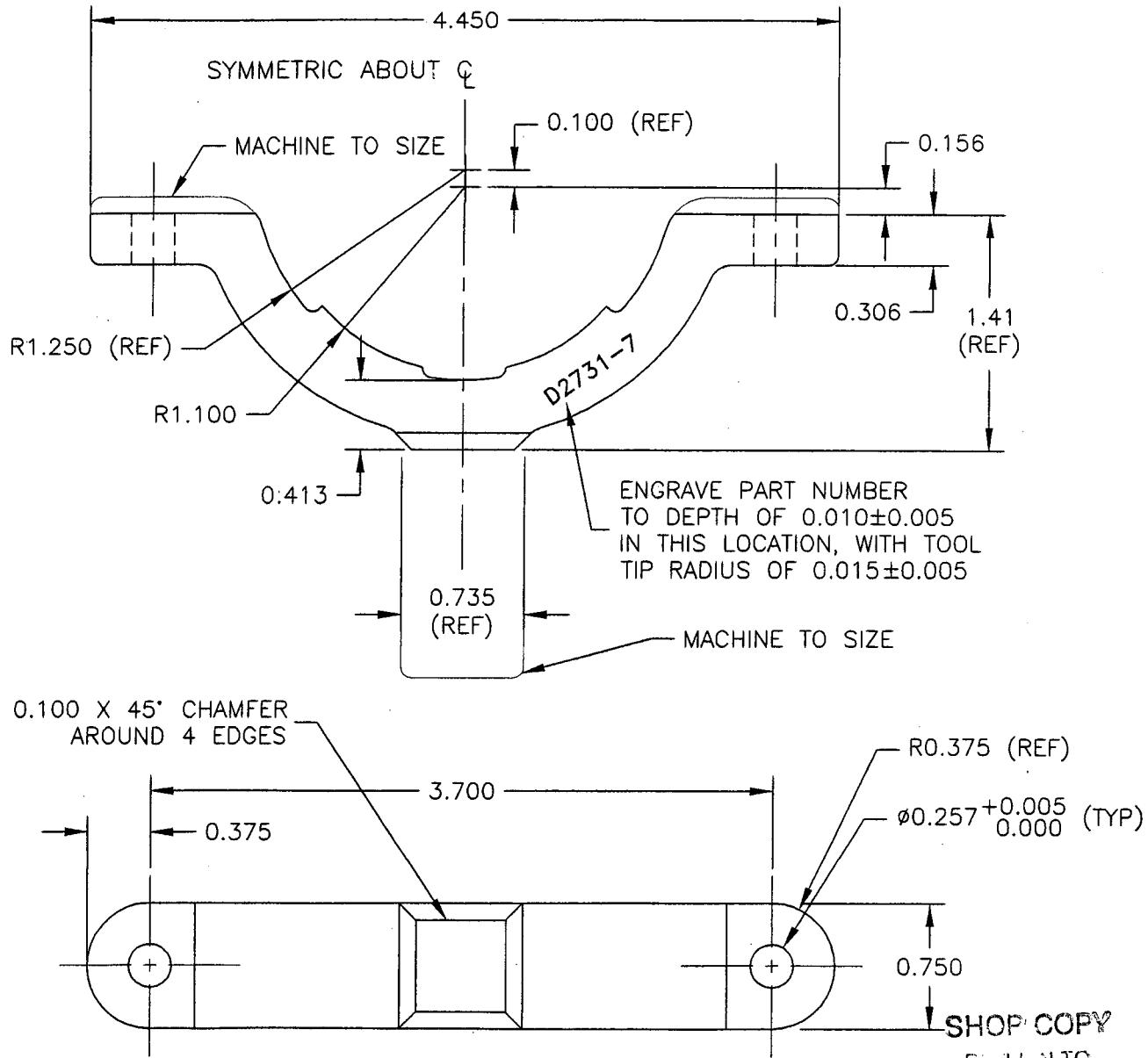
MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W. W. ORDER
NO. 23330



DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>KE</i>	APPROVED <i>DS</i>	DRAWING NO. D2731	REV. B SHEET 4 OF 4
DATE 99.07.06		TITLE MOUNTING LUG	SCALE 1:1

RELEASED
94.07.14 RE



MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNQUOTE UNQUOTE
SUBJETT AGREEMENT
WITHOUT NOTICE

WORK ORDER
NO. 23330

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 17, 2005
10:51 am

Work Order No : 0023330
 Project Name : D2731-5
 Project For : WK524
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2731-5
 Description : Mounting Lug
 Manufactured : Yes
 Amount Req'd : 50
 Amount Done : 0
 Start Date : 05-16-05
 Est Finish Date : 06-16-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted, to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00	0.00	0.00
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden	0.00	0.00	0.00		
=====		=====	=====		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00